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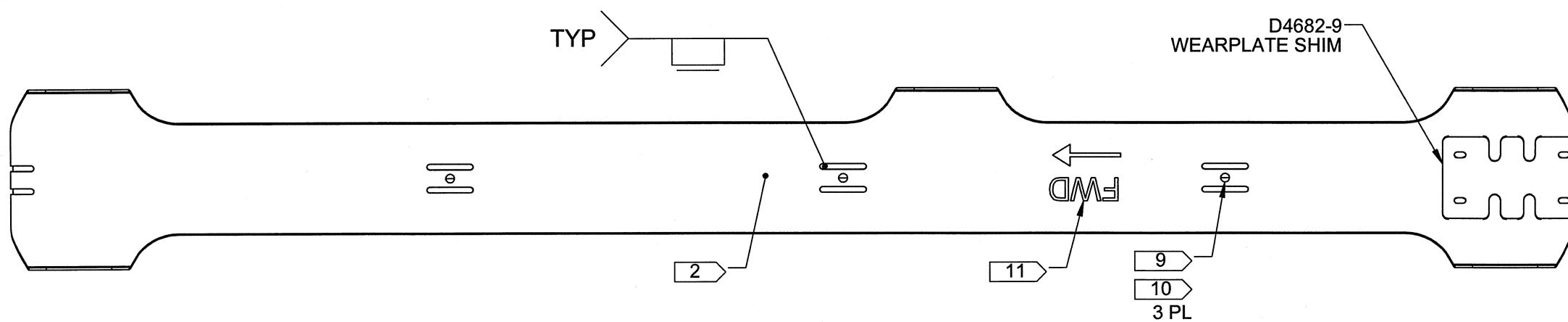
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QTY -042	P/N	DESCRIPTION
X	D5668-042	WEARPLATE ASSY
1	D4682-9	WEARPLATE SHIM
1	D5668-2	WEARPLATE
2	D5668-043	BAR WELDMENT

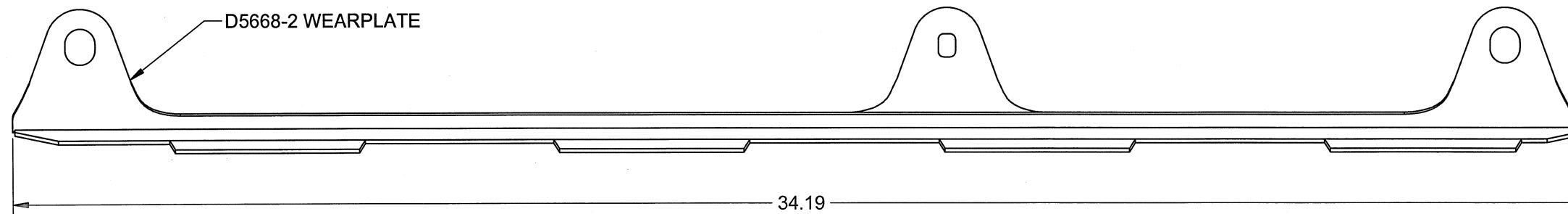
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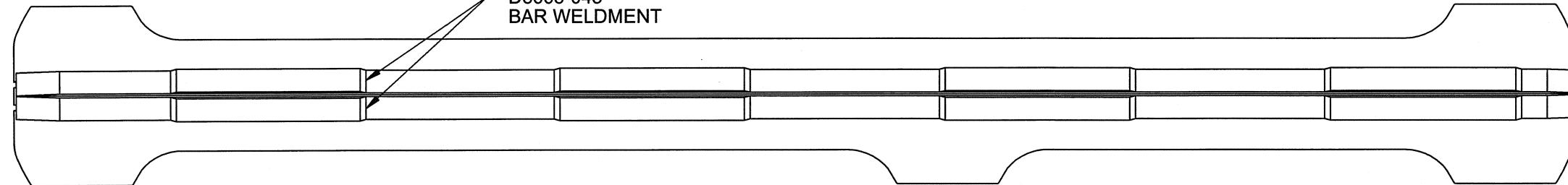
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D5668-042 WEARPLATE ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THK, PER QSI 005 SECTION 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.1
- 7) WEIGHT: 5.00 lbs
- 8) WELDING: PER QSI 004
- 9) TRANSFER DRILL ϕ 0.188 HOLE FROM D5668-2 WEARPLATE THRU D5668-043 BAR WELDMENT
- 10) OPEN UP DRAIN HOLE IF NECESSARY TO ϕ 0.188 AFTER APPLYING TEXTURED COATING
- 11) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER
- 12) WEARPLATE FORM AND LUG POSITION PER DT 10528

RELEASED
2019 SEP 10 NO

APPROVED

DESIGN	ZF
DRAWN	ZF
CHECKED	MW
MFG. APPR.	DD
APPROVED	NO
DE APPR.	DS
DATE	18.12.06

DART AEROSPACE USA, INC.
HILLSBORO, OR

DRAWING NO.	REV. A
D5668	SHEET 2 OF 4
TITLE	WEARPLATE ASSY
SCALE	NTS

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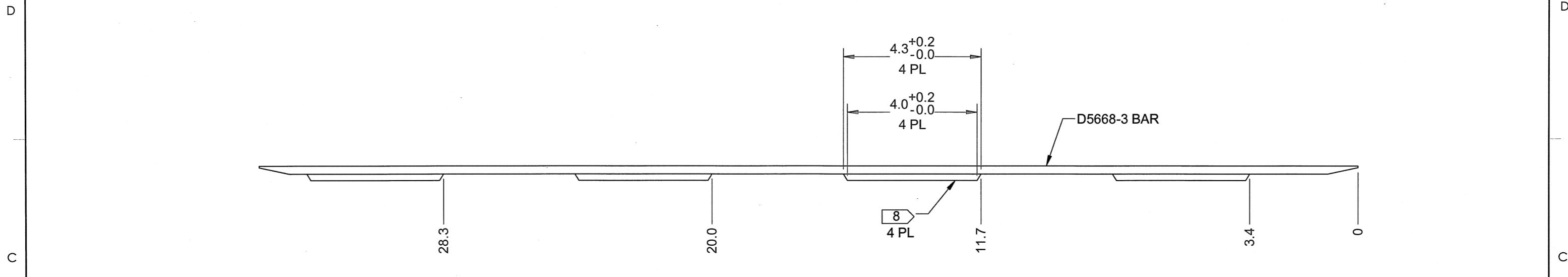
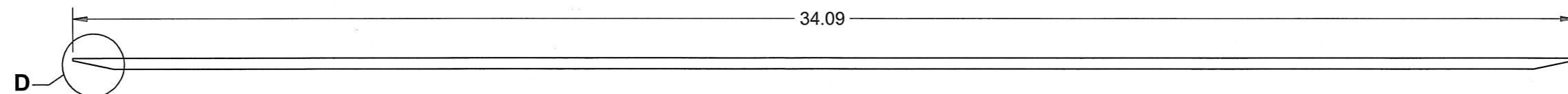
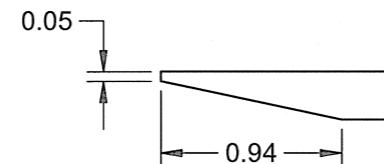
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8 7 6 5 4 3 2 1

QTY -043	P/N	DESCRIPTION
X	D5668-043	BAR WELDMENT
1	D5668-3	BAR
A/R	8259/2059B	HARD SURFACING

**D5668-043 BAR WELDMENT****D5668-3 BAR****DETAIL D**
SCALE 3X, 2 PL**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR 0.250 THICK X 0.500 WIDTH
PER ASTM A276 OR ASTM A240
REF DART SPEC M304B0.250X0.500
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.68 lbs
- 8) BUILDUP HARD SURFACING 0.17 TO 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR
BUILDUP HARD SURFACING 0.19 TO 0.25 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

RELEASED

2019 SEP 10 N0

APPROVED

DESIGN	ZF
DRAWN	ZF
CHECKED	MW
MFG. APPR.	DD
APPROVED	NO
DE APPR.	DS
DATE	18.12.06

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HILLSBORO, ORREV. A
SHEET 4 OF 4
SCALE
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